

## Product Specification

PRODUCT SPECIFICATION	Date of Creation:	07.10.15		
	Issue Number:	3	R-Date:	22.02.2018

Product Name	<b>DEVON LARGE</b> (MANUFACTURED MEAT)
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Product Code (s)	DESCRIPTION	APN/EAN	TUN/GTIN	BRAND	PACK SIZE = UNIT/CARTON
<ul style="list-style-type: none"> <li>CLDEVL</li> <li>P1CLDEVL</li> </ul>	DEVON			Pendle Ham & Bacon	<ul style="list-style-type: none"> <li>3.0 kg x 6 knobs / box</li> <li>1.0kg x 16 sliced units/box</li> </ul>

### 1. PRODUCT DESCRIPTION

Devon is a manufactured meat, Its fully cooked product having pronounced taste of spices.

### 2. PRODUCT PARAMETERS:

<b>Finished Product</b>	Weight-Portion	2.2-2.4 kg
	Temperature	0-3°C
	NET Weight / Pack (sliced)	1.0 kg
	Sliced Count / Pack	50-55 slices
<b>Physical Defects</b>	Metal Detection Inspection	Ferrous, Non Ferrous, Stainless (316)
<b>Sensory</b>	Appearance	Very smooth texture.
	Colour	Bright pink colour
	Flavour	Intense fragrance of spices ,slightly spicy in flavour
<b>Microbiological</b>	E.coli	N/D 0.1g
	Listeria monocytogenes:	N/D 25g
	Salmonella:	N/D 25g

### 3.INGREDIENT DECLARATION

Meat including pork (58%), water, maize starch, salt, rice flour, **soy protein**, mineral salt(451), sugar, flavour enhancer(635), antioxidant(316), preservative(221,250), spice extracts, dried vegetable, hydrolysed vegetable protein(**sulphite**), anticaking agent(554), smoke flavour.

### 4.STORAGE CONDITIONS AND SHELF LIFE

STORAGE CONDITIONS	SHELF LIFE	
Keep refrigerated and store at 0 to 3 Degree Celsius.	Vacuum packed (whole):	3 months (unopen)
	Vacuum packed (sliced):	28 days (unopen)

## 5. PHOTO

### Finished Product in Bag



### Finished Product in Carton



## 6. PACKAGING AND LABELLING

COMPONENTS	SUPPLIER	ACTION
<b>Inner</b>		
Plastic Bags	Approved Supplier	VACCUM PACKED
<b>Outer</b>		
Standard Carton External :	Approved Supplier	Packed knobs in carton
<b>Carton Label</b>	Approved Supplier	Place product label in allocated label area. To include Batch marking and use by date.

Pallet Configuration	9 cartons per row, stack 7 layers high – total of 63 maximum cartons per pallet	
<b>7. LABELLING</b>		
<b>Carton Label</b>	Place product label at the end of carton. To include: Product Name, Batch Number, Use by Date, Net Weight, Storage Instructions, Company Name, Address, Made in Australia, Licence No. 20562.	

<b>8. NUTRITIONAL DECLARATION</b>				
Average Serving per package	1KG=40			
Average Serving Size (in g) :	25g			
	Average Quantity Per Serving		Average Quantity Per 100g	
Energy	250	KJ	999	KJ
Protein	3.2	g	12.7	g
Fat	5.2	g	20.7	g
-saturated	2.2	g	8.8	g
Carbohydrate	0.3	g	1.2	g
-sugars	0.3	g	1.2	g
Sodium	192	mg	768	mg
<b>Quantities stated above are average only.</b>				

<b>9. CLAIMS</b>			
Claim	Criteria	Justification	Yes/No
GLUTEN FREE	Casein & whey not detected in product	Product is made from gluten free ingredients	Yes

<b>10. ALLERGEN STATEMENT</b>	
Contains :	Soy, Sulphite

<b>11. Allergens</b>				
VITAL ANALYSIS:	REQUIRED:	#REF!	CODE:	#REF!
PARAMETERS		PRESENCE(YES/NO)	DESCRIPTION OF INGREDIENT	
Gluten & their product i.e. wheat, rye, barley, oats, spelt, etc		No		
Crustacean & their products		No		
Fish & fish products		No		
Egg & egg products		No		
Milk & milk products		No		
Peanuts & their products		No		
Tree nuts & their products (doesn't Inc. coconut)		No		
Sesame seeds & their products		No		
Soybeans & their products		Yes		
Added sulphites^10mg/kg(10ppm)		Yes		
Royal Jelly		No		
Bee Pollen		No		

Propolis	No	
Lupin	No	

12. COUNTRY OF ORIGIN	
Mark(x)	STATEMENT
NO	Product of Australia
NO	Made in Australia (>50% of the product and production cost incurred in Australia)
X	Made in Australia from at least 85% Australian Ingredients

13. GMO & IRRADIATED PRODUCT	
NO	<b>Genetically Modified</b> - does this product contain genetically modified materials according to food standard Australia New Zealand
NO	<b>Not Irradiated</b> – does this product contain materials that have been irradiated , according to food standards Australia New Zealand

14. MANUFACTURING SITE	
X	Pendle Ham & Bacon Curers, 138 Bungaree Road, Pendle Hill, NSW-2145

15. DISTRIBUTION METHOD	
All deliveries will be supplied in food licensed vehicles (as per state food transportation requirements).product to be received in a fresh state.to be transported in a vehicle in clean and sound condition.	

16. SENSITIVE CONSUMER	
Intended for general consumption	

17. SPECIFICATION ISSUE HISTORY			
ISSUE NUMBER	REASON (LIST SECTION UPDATED)	DATE	NAME
2R-3	UPDATED SPECIFICATION	22.02.2018	Bob

18. APPROVAL			
NAME	POSITION	DATE	SIGNATURE
	Production Manager	22.02.2018	
	Packing Manager	-	
	QA Manager	-	
	Managing Director	-	